W۵	rk	O	rder	ID	58283
* * •	1 17	v	IUCI	11/	



Page 1

May 3, 2010 9:55:36 AM

Required Date: 13/05/2010

Item ID:

D412-702-121B

Accept



Setup Start



Revision ID:

Item Name: **Start Date:**

Harness Assembly

03/05/2010

Start Oty: 1.00 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date://2-5-0

Tooling:

Date:

Run Start

Reject

Qty



QC:

Date:

SPC (Y/N):

Date:

Stop

Stop



Sequence ID/ **Work Center ID**

Operation Description

Revision Nbr

Set Up/ **Run Hours** Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Number

Insp. Stamp

Draw Nbr DSI 9469

Α

Document Control

Memo

0.00

0.00

Photocopy bluefile &type labels per PPP D412-702-121B / DSI 9469

CHG001

100

Packaging

Pick Kit

0.00

Memo

0.00

Packaging

110

Small Fab

Small Fab

Memo

0.00

0.00

Assemble as per DSI9469

	Dart	Aer	osp	oace	Ltd
--	------	-----	-----	------	-----

W/O:			W	ORK ORDER CHAN	NGES							
DATE	STEP	PRO	OCEDURE CH	ANGE	ı	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Cat	egory:	NCR:	Yes 1	10 DQ	\ :	_ Date: _	· · · · · · · · · · · · · · · · · · ·		
Resolution:												
NCR:		\	WORK ORE	DER NON-CONFORM	MANCE (NCR))					
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section B Initial Action Description			Verific Section		Approval Chief Eng	Approval		
		0000001171	Chief Eng	Chief Eng		Sign & Date	Secui	on C	Chief Eng	QC Inspector		
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Work Order ID 58283

May 3, 2010 9:55:36 AM

Required Date: 13/05/2010





Page 2

Item ID:

D412-702-121B

Accept

Setup Start



Revision ID:

Item Name: **Start Date:**

Harness Assembly

03/05/2010

Start Otv: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

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A	D	n	O.	٧a	Is:	:

Process Plan: _____ Date: ___

Operation

Description

Tooling:

Date:

Run

Start

Stop



QC:

Date: _____

SPC (Y/N):

Date:

Stop



Sequence ID/ **Work Center ID**

120

Quality Control

Memo

Set Up/ **Run Hours** Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Reject **Qty**

Insp. Number Stamp

QC5- Inspect part completeness to step on W/O

0.00

130

Packaging

Memo

0.00

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-123B / DSI 9469

Location: 7 4

PPP rev:

Memo

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/06/24 of CLIOI6/24

10-6-23

W/O:			W	ORK ORDER CHAN	IGES					
DATE	STEP	PRO	CEDURE CHA	NGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:		V	WORK ORD	ER NON-CONFORI	MANCE (NCR)	175,00			,
DATE	STEP	Description of NC			ection B		Verific	ation	Approval	Approval
		Section A	Initial Action Desc Chief Eng Chief Er		ion Sign & Date		Section C		Chief Eng	QC Inspector
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Picklist Print

May 3, 2010 9:55:41 AM

Work Order ID: 58283

Parent Item:

D412-702-121B

Parent Item Name: Harness Assembly



Start Date: 03/05/2010

Required Date: 13/05/2010

Stort Oty, 1.00

Required Oty: 1.00

Comm	ents:								5	Start Qty: 1.00		Required Qty: 1	.00
Compo Item N	onent Item ID/ fame	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3570-3 Bracket			Manufactured	No			存	Each	15.0000		510/	66/23	
					Location	!	Loc C	_	Loc Code		,		
					ST245A	52885		15 15		_			
D3579-(047		Manufactured	No		32863		Each	0.0000	. 1			
Shoulde	r Harness						35	9041	P		<u> 1510</u>	/66/23	>
MS2469	94-S50		Purchased	No				Each	106.0000		950	0/66/6	23
Scien					Location		Loc Q		Loc Code		, ,		
					ST289	113538		106 106		_	4		
AN960J	D10L 	88 HBH 88 BH 81 BH	Purchased	No		113330		Each	4,327.000		50	66/23	>
Washer	21149TY333	R21			Location		Loc Q	<u>Oty</u>	Loc Code				
1011	2011 KD2C	321 1113237	(4x)		ST348		4	327		_			
		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				110985	4	327		_			
MS2104			Purchased	No				Each	1,770.000		5/10	16/3	
1741					Location		Loc Q	<u> Dty</u>	Loc Code				
					ST300		1	770					
						113537		20					
						113644 114523		750 000			4		
						11 (323	1	000					

	=											
W/O:			WC	RK ORDER CHANGI	ES		<u> </u>		3			
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<u>-</u>												
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		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:							
		solution:										
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	l)		***************************************	PALE			
DATE	STEP	Description of NC		Corrective Action Section		Verifica	tion	Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector			
								į				

Picklist Print

May 3, 2010 9:55:41 AM

Page 2

Work Order ID: 58283

Parent Item:

D412-702-121B

Parent Item Name: Harness Assembly

Comments:



56385

Start Date: 03/05/2010

Required Date: 13/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3569-3		Manufactured	No				Each	2.0000	1	· · · · · · · · · · · · · · · · · · ·	17-11	

Location Loc Qty Loc Code ST245A

N/A use on the assembly 03579-047 CZ10/6/24

W/O:			WO	RK ORDER CHAN	NGES							
DATE	STEP	PRO	OCEDURE CHAI	NGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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	ļ											
Part No	:	PAR #:	gory:	NCR:	Yes N	lo DQ	\ :	_ Date: _				
						ed: Date:						
NCR:			WORK ORDE	R NON-CONFOR	MANCE (I	NCR)						
DATE	STEP	Description of NC	}		Section B		Verific	ation	Approval	Approval		
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RETURN TO

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DART SERVICE INSTRUCTION

ENGINEERING
UNCONTROLLED COPY
TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND UBJECT TO AMENDMENT
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3
WITHOUT INSTRUCTIONS

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WITHOUT NOTICE

WORK ORDE

JPH 10.01.13

REF TCCA STC: SH04-7 REF FAA STC: SR01997NY REF EASA STC: EASA.IM.R.S.00710

PURPOSE:

Update the D412-702-041A/045A/-041B/-045B kits for compatibility with the Dart D412-769-011 Aft Facing Seat Kit.

CHANGE:
Quantity (1) each of D412-702-111A/-113A is replaced with D412-702-121A/-123A. Also Qty (4) x AN4-27A bolts are added to the kits for compatability with the Dart seat. When installing the AN4 bolts in the Dart seat, open the Ø0.188" holes to Ø0.257" (see sheet 4 detail J of this service instruction for reference). Alternate nuts added (see flag note 2 & 3, sheet 4). The parts list in section 25.28 (pg. 87) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 38) of IIN-D412-702 Rev. E is amended as follows:

QTY -041A	QTY -043A	QTY -045A	QTY -047A	QTY -049A	PART NUMBER	DESCRIPTION
X					D412-702-041A	Dart 13-Man 3-Point Shoulder Harness Kit
		X			D412-702-045A	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				L		L/
is:						
1		1			D412-702-111A	HARNESS ASSEMBLY (EXISTING)
4						
1		1			D412-702-121A	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-3	BRACKET
1*		1*			D3579-043	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-1	DECAL
1		1			D412-702-113A	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-123A	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-4	BRACKET
1*		1*			D3579-044	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*	"		AN960JD10L	WASHER
1*		1*		-	MS21042L3	NUT
1*		1*			D3569-2	DECAL
		-				
4		4			AN4-27A	BOLT (NEW)
						A A
WAS:						~\/
- T	- 1					· · · · · · · · · · · · · · · · · · ·
2		2			D412-702-111A	HARNESS ASSEMBLY
	- 1	- 			<u>L</u> 10 <u>L</u> 11 1A	· MINITEGO AGGENIDE!
2		2			D412-702-113A	HARNESS ASSEMBLY
_					UT12-102-113A	RANNESS ASSEMBLI

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION **BRANCH** DAO # 01-O-01

CERT. NO .: SH04-7 ISSUE NO.:

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В	ADD FLAG N	IOTE 2 &	3 AND OPEN AN3 HOLES TO AN4	ÇP	09.12.10			
Α	NEW ISSUE,	NCR 09-	-068	CP	09.06.30			
REV.		4. D	BY	DATE				
DESIGN		H.	DART AEROSP	ACE	LTD			
DRAWN		H.	HAWKESBURY, ONTARIO, CANADA					
CHECKE	D -	4	DRAWING NO.		REV. C			
MFG. AF	PR. N	冷	DSI 9469		SHEET 1 OF 5			
APPRO\	/ED /N	ρ_{\bullet}	TITLE	SCALE				
DE APPI	₹	#	AFT-FACING SEAT UPDATE N					
DATE	10.01.13	3	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION T NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON W WITTEN PERSONS FROM DAYS REPOSPACE LTD.					

C UPDATE MS51865-6C ACORN NUT QUANTITY

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W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Resolution:													
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DATE	STEP	Description of NC			ion B		Verific	ation	Approvai	Approval			
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The parts list in section 25.28 (pg. 93) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 40) of IIN-D412-702 Rev. E is amended as follows:

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	PART NUMBER	DESCRIPTION
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
[
1\$:						
1		1			D412-702-111B	
					D412-102-111B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-121B	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-3	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		_1*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
1		1			D412-702-113B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-123B	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-4	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
4		4			AN4-27A	BOLT (ADD)
WAS:	1					4
1170.	Т	·····				r6
2		2			D412-702-111B	HARNESS ASSEMBLY
2		2			D412-702-113B	HARNESS ASSEMBLY
		_			D412-102-113B	1/ACNESS ASSEMBLT

^{*} DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHORD (DE #02)

DATE: 10.01.13
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN A		DART AEROSPACE LTD						
DRAWN	A.	HAWKESBURY, ONTARIO, C						
CHECKED	-#-	DRAWING NO.	REV. C					
MFG. APPR.	N/A	DSI 9469	SHEET 2 OF 5					
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DE APPR.		AFT-FACING SEAT UPDATE	NTS					
DATE 10.0	01.13	COPYRIGHT © 2009 BY DART AEROSPACE LTD THE DIGGREEN OF PRIVATE AND IS SUPPLIED ON THE DIFFESS CONDITION THAT IT IS NOT TO BE USED FOR ANY AMPROVED HEAD AND AS SUPPLIED ON THE PRIVATE PRIVATE PROBLEMS FROM DATA ERROSPACE LTD.						

W/O:		WORK ORDER CHANGES													
DATE STEP		PRO	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No:			PAR #: Fault Category:					NCR: Yes No DQA: Date:							
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Actio	Action Sec n Description Chief Eng	tion B	Sign & Date	Verific Secti		Approval Chief Eng	Approval QC Inspector				
			Officer Eng		Chiler Eng		Date								
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wlo 3828

Figures 4.8 (pg. 25) of IIN-D412-702 Rev. E and 25.12 (pg. 69) of ICA-D412-702 Rev. 3 are updated as follows:

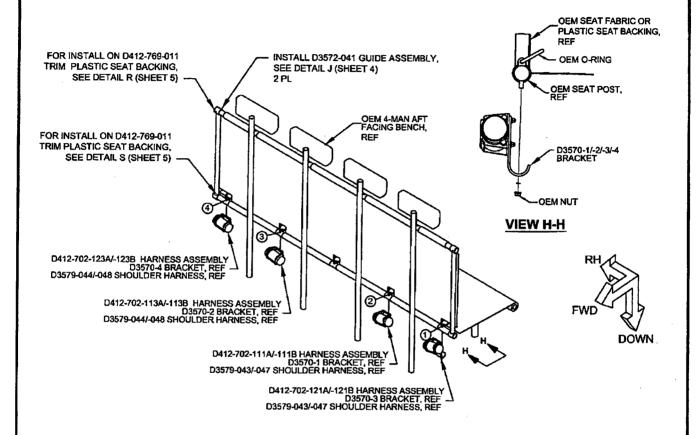
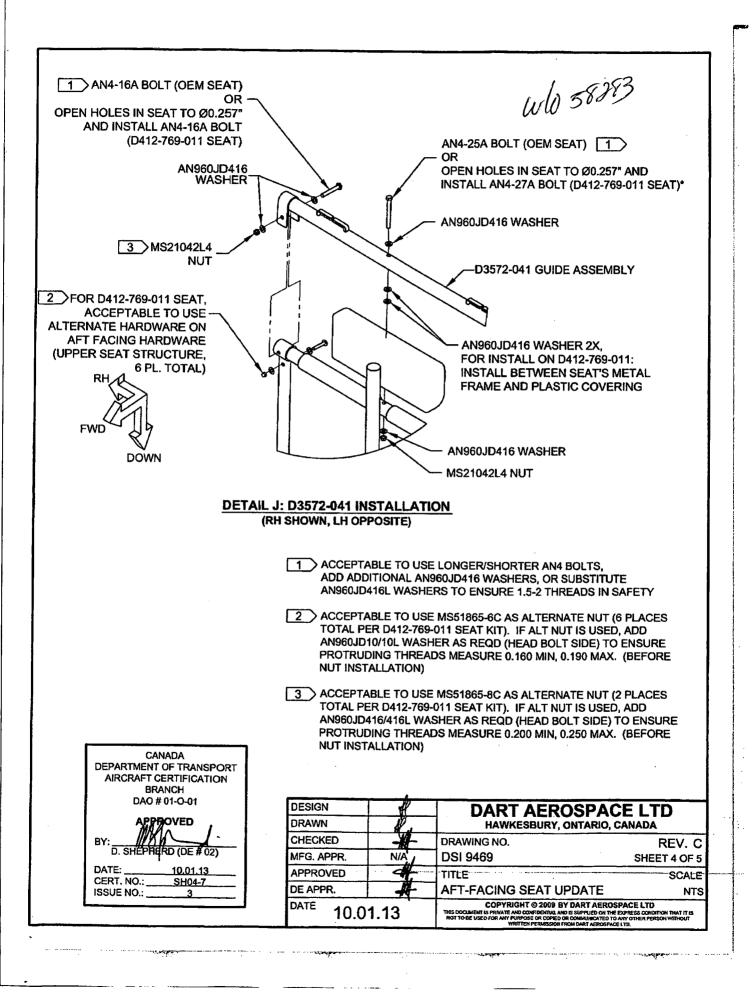


FIGURE 4.8. SHOULDER BELT INSTALLATION FIGURE 25.12 D412-702-045A/-045B 4-MAN 3-POINT AFT FACING SHOULDER HARNESS KIT



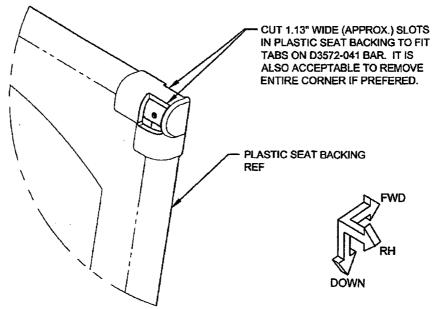
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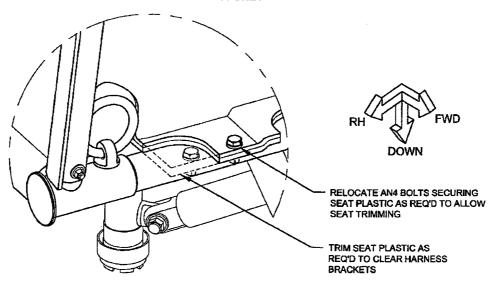


W/O:		WORK ORDER CHANGES											
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		Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da		ection C	Chief Eng	QC Inspector				

w(0 58283



<u>DETAIL R</u>
VIEW LOOKING AT FRONT OF SEAT BACKING, TOP-RH CORNER SHOWN (TOP-LH CORNER SIMILAR),
FOR INSTALL ON D412-769-011 ONLY



DETAIL S VIEW LOOKING AT REAR OF SEAT, BOTTOM-RH CORNER SHOWN (BOTTOM-LH CORNER SIMILAR), FOR INSTALL ON D412-769-011 ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHDRD (DE # 02)

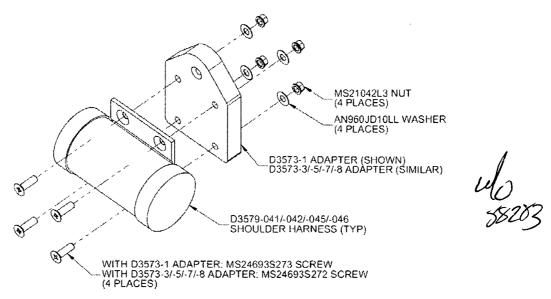
DATE: 10.01.13
CERT. NO.: \$H04-7
ISSUE NO.: 3

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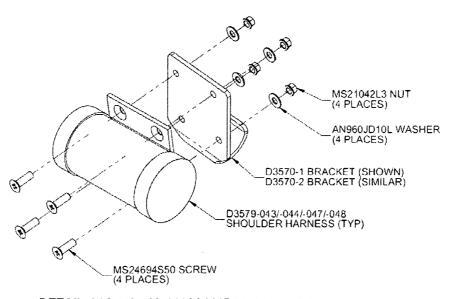
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ICA Page 79 (80 blank) of 98



<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND</u> <u>D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES</u> (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



<u>DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES</u> (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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